



# SPVC 6558

## PVC

### Data Sheet

PVC contains approximately 56% by weight of chlorine. This polymer possesses thermoplastic properties. Grade S6558 has low porosity & high bulk density

Property	Unit	Value	Test Method
<b>K-value</b>	-	65	DIN- 53726
<b>Sulphate ash</b>	wt % max	0.05	DIN-53568/2
<b>Volatiles</b>	wt % max	0.2	ISO R-1269
<b>Bulk density</b>	gr/lit	600	DIN-53466
<b>Screen analysis (residue on sieve)</b>			
> 63 micron	wt % min	90	DIN-53734
>250 micron	wt % max	5	DIN-53734
<b>Dark resin (particles in 250gr PVC)</b>	No. max	30	HULS-6.7
<b>Plasticizer acceptance</b>	grDOP/100grPVC min.	10	DIN-53417/1
<b>Fish eyes</b>	number per 25 cm <sup>2</sup> max.	5	HULS-6.9
<b>Flowability (dia. of funnel outlet)</b>	mm max.	4	HULS-6.10
<b>Viscosity number</b>	Cm <sup>3</sup> /gr	105	DIN- 53726
<b>Residual VCM</b>	ppm	≤ 1	HULS-6.11

### ➤ APPLICATION

- Pipes and Fitting, Film
- Injection Moulding

### ➤ Licensor:

- HULS

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